



FLYING "W" PLASTICS

HDPE Pipe

MINIMUM ALLOWABLE BEND RADIUS @ 73.4°F

The following table represents the minimum allowable bend radius @ 73.4°F of Flying "W" Plastics' HDPE Pipe.

SDR	Minimum Allowable Bend Radius @ 73.4°F
32.5	> 40 times the outside diameter of pipe
26	> 35 times the outside diameter of pipe
21	> 28 times the outside diameter of pipe
19	> 27 times the outside diameter of pipe
17	> 27 times the outside diameter of pipe
15.5	> 27 times the outside diameter of pipe
13.5	> 25 times the outside diameter of pipe
11	> 25 times the outside diameter of pipe
9	> 20 times the outside diameter of pipe
7	> 20 times the outside diameter of pipe